



Crankshaft Center Line Stock 454 cid

IMCO	APPROVALS	DATE	PowerFlow Plus 30° Risers			
	DRAWN RT	09/23/03				
MATERIAL Aluminum	MFG ENG		DWG. NO.	503	REV.	A
	QUAL ENG		CAD FILE:	PF-82Plus	Sheet 1 of 1	